

SECTION 703**BITUMINOUS MATERIALS****SCOPE****703.01.01 MATERIALS COVERED**

- A. This specification covers the quality of asphalt cement, liquid asphalt, emulsified asphalt, cationic emulsion, anionic emulsion and rubber-asphalt crack sealant.

REQUIREMENTS**703.02.01 CONTRACTOR'S RESPONSIBILITY**

- A. Bituminous material failing the test requirements of this section, including tolerances, shall be subject to ***Subsection 109.02, "Scope of Payment."***

703.02.02 MATERIAL SOURCE RESPONSIBILITY

- A. Bituminous materials supplied under these specifications shall be provided from a source authorized by the Engineer and/or IQAC. The process for authorization may be obtained from the Contracting Agency's Public Works Construction Management Division.

703.02.03 SHIPPING NOTICE

- A. Shipping notices shall be mailed upon making shipment and shall contain the following information:
1. Consignee and destination,
 2. Agency contract number,
 3. Delivery point,
 4. Date shipped,
 5. Car initials or number of truck transport delivery ticket number,
 6. Type and grade of material,
 7. Quantity loaded,
 8. Loading temperature,
 9. Net quantity,
 10. Signature of shipper or authorized representative
- B. When shipments of materials arrive on the project after normal working hours, the Contractor shall notify the Engineer sufficiently in advance to make arrangements for an inspector to be present when the material is sampled. All sampling by the Vendor or Contractor shall be performed or observed by an NAQTC certified technician.
- C. Three copies of the shipping notice shall be mailed to the Contracting Agency.

PHYSICAL PROPERTIES AND TESTS

703.03.01 REFINERY TEST REPORT

- A. Refinery test reports shall be mailed to the Engineer as soon as tests have been completed, and the report shall contain the following data:
1. Date of shipment,
 2. Car initials or number of truck transport delivery ticket number,
 3. Destination and consignee,
 4. Contracting Agency contract number (or purchase order number, if applicable),
 5. Type and grade of material,
 6. Certificate of grade (certify that material conforms to these specifications, and itemize results on tests performed and date of test),
 7. Signature of refinery's authorized representative,
- B. The certificate of compliance shall be used as a basis of permitting immediate use of the material on the job and shall represent conditional acceptance only. The certificate of compliance shall include a copy of the tests for that lot shipment.

703.03.02 ASPHALT CEMENTS

- A. Asphalt cement shall be prepared by the distillation of crude petroleum. This asphalt shall be homogeneous, free from water, and shall not foam when heated to 347 degrees F.
- B. These specifications cover the following viscosity grades: AC-2.5, AC-5, AC-10, AC-20, AC-30, AC-40 and the Superpave Performance Grades (PG) for the Southern Nevada region as listed in Table 1, Table 2, Table 2A, and Table 2B.

TABLE 1 - LOCATION OF BITUMINOUS GRADE USE	
Location	Viscosity Grades
Clark County Region below 5,000 feet elevation	PG 76-22CC, PG70-22CC, PG 70-10 ¹ , AC-30 ² , or PG 64-22 ²
Roads at and above 5,000 feet elevation	PG 64-34CC

¹Only for use in Laughlin.

²Only for use in detours, PCCP underlayment, pedestrian and bike paths, or other locations as determined by the Engineer.

- C. The various grades set forth above shall conform to the requirements and the methods of testing shown in Table 2, Table 2A, and Table 2B.
1. Performance grade material must have been prepared from crude petroleum product.
 2. The asphalt cements shall be homogenous, free from water and shall not foam when heated to 347 degrees F.
 3. Blending of asphalt cements to produce a specified performance grade shall result in a uniform, homogenous blend with no separation.
 4. Modified binders shall be blended at the source of supply and delivered as a completed mixture to the job site.

5. It shall not be transported via railroad car.
6. Only elastomeric Styrene Butadiene Styrene (SBS), Styrene-Butadiene (SB), Styrene-Butadiene Rubber (SBR), and Styrene Ethylbutylene Styrene (SEBS) rubber shall be added to the base binder asphalt cement, to produce a binder that complies with specification requirements.

703.03.03 LIQUID ASPHALTS

- A. Liquid asphalts shall consist of materials conforming to the following classifications:
 1. Rapid curing (RC) products: Paving asphalt with a penetration of approximately 85 to 100 fluxed or blended with a naphtha solvent.
 2. Medium curing (MC) products: Paving asphalt fluxed or blended with a kerosene solvent.
 3. Slow curing (SC) products: Natural crude oils or residual oils from crude asphaltic petroleum.
- B. When tested in accordance with the standard methods of AASHTO and ASTM, the grades of liquid asphalt shall conform to the requirements specified in Table 2, Table 3, and Table 4.

703.03.04 EMULSIFIED ASPHALT

- A. Emulsified asphalt for slurry seal shall conform to CQS-1h as specified in Table 6 when tested in accordance with AASHTO and ASTM.

703.03.05 SLURRY SEAL

- A. The slurry seal and its components shall conform to the requirements of Table 7 when tested in accordance with AASHTO, ASTM, and ISSA procedures.

703.03.06 MICROSURFACING

- A. The microsurfacing and its components shall conform to the requirements of Table 8 when tested in accordance with AASHTO, ASTM, and International Slurry Seal Association (ISSA) procedures.

703.03.07 POLYMER MODIFIED EMULSION MEMBRANE

- A. This material shall consist of a polymer modified asphalt emulsion. Its role is to form a water impermeable seal at the existing pavement surface and to bond the new hot mix to the existing surface. The product shall be smooth and homogeneous and conform to the requirements in Table 10.

703.03.08 POLYPHOSPHORIC ACID

- A. Use of Polyphosphoric Acid
 1. Polyphosphoric Acid for mix design cannot exceed 0.5%.

**TABLE 2 - NEVADA TABLE 2 REQUIREMENTS
FOR ASPHALT CEMENT GRADED BY VISCOSITY AT 140°F
(Grading Based on Original Asphalt)**

Test	AASHTO Test Method	VISCOSITY GRADE			
		AC-10	AC-20	AC-30	AC-40
Viscosity at 140°F poise	T202	800 - 1,200	1,600 - 2,400	2,400 - 3,600	3,200 - 4,800
Viscosity at 275°F cSt, minimum	T201	250	300	350	400
Penetration at 77°F 100 g/5 seconds, minimum	T49	80	60	50	40
Flash point (C.O.C., °F minimum)	T48	425	450	450	450
Solubility in Trichloroethylene (percent, minimum)	T44	99	99	99	99
Ductility at 39°F 1 cm/min. cm minimum	T51	15	5	--	--
Tests on Residue From RTFO					
Loss on heating, percent maximum	T240	0.5	0.5	0.5	0.5
Viscosity at 140°F poise maximum	T202	4,000	8,000	12,000	16,000

TABLE 2A - PERFORMANCE GRADE FOR ORIGINAL MATERIALS

Test	Test Method	PG 76-22CC Modified	PG 70-22CC Modified	PG 64-34CC Modified	PG 70-10 and PG 64-22
Original Materials					
Flash Point Degrees (°C) - minimum	AASHTO T48	230			
Viscosity (Brookfield) @135°C, Pa·s Maximum	ASTM D4402	3.0	3.0	3.0	3.0
Dynamic Shear G*/sin α = minimum @ 10 rad/s at Grade Test Temp. °C	AASHTO T315	1.3	1.0	1.0	1.0
Ductility at 4°C, 5 cm/min. cm - minimum	NDOT T746	20	N/A	30	N/A
#10 Sieve Test, Particulates retained	NDOT T730	0			
Solubility in Trichloroethylene, percent (%) - minimum	AASHTO T44	99			
Polymer Content, % by mass minimum	(1)	3.0	1.0	3.0	N/A
Elastic Recovery, percent at 4°C (%) - minimum	AASHTO T 301	60	N/A	60	N/A

(1) Certificates of compliance provided for the material shall certify that the minimum polymer content is present.

TABLE 2B - PERFORMANCE GRADE FOR RTFO AND PAV CONDITIONING

Tests On Residue From RTFO NDOT T728					
Test	Test Method	PG 76-22CC Modified	PG 70-22CC Modified	PG 64-34CC Modified	PG 70-10 and PG 64-22
Ductility at 4°C, 5cm/min. cm - minimum	NDOT T746	10	N/A	10	N/A
Mass Loss, Percent (%) - maximum	NDOT T728	1.0	1.0	1.0	1.0
Dynamic Shear, G*/sin \ddot{a} = minimum kPa @ 10 rad/s at Test Temp. in °C	AASHTO T315	2.2	2.2	2.2	2.2
Test On Residue After PAV					
PAV, Test Temp. in °C	AASHTO R28	110	110	100	100
Dynamic Shear, G*/sin \ddot{a} = Max kPa @ 10 rad/s at Grade Test Temp. in °C	AASHTO T315	5,000	5,000	5,000	5,000
BBR - Creep Stiffness, S -MPa maximum @ 60 sec, at Grade Test Temp. in °C	AASHTO T313	300	300	300	300
BBR m-value = minimum @ 60s, at Grade Test Temp. in °C	AASHTO T313	0.300	0.300	0.300	0.300

TABLE 3 - UNIFORM PACIFIC COAST SPECIFICATIONS FOR RAPID CURING (RC) LIQUID ASPHALTS

Test	AASHTO Test Method	ASTM Test Method	GRADES							
			RC-70		RC-250		RC-800		RC-3000	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Kinematic Viscosity at 140°F cSt	--	D2170	70	140	250	500	800	1,600	3,000	6,000
Flash Point (Tag Open Cup), °F	T79	D1310	--	--	80	--	80	--	80	--
Distillation										
Distillate percent of total distillate to 680°F	--	--	10	--	--	--	--	--	--	--
to 437°F	T78	D402	50	--	30	--	15	--	--	--
to 500°F	--	--	70	--	60	--	45	--	25	--
to 600°F	--	--	85	--	80	--	75	--	70	--
Residue from distillation to 680°F, volume percent by difference	--	--	55	--	65	--	75	--	80	--
Test on Residue from Distillation										
Penetration, 77°F, 100g/5 seconds	T49	D5	80	120	80	120	80	120	80	120
Ductility, 77°F, cm*	T51	D113	100	--	100	--	100	--	100	--
Solubility in Trichloroethylene, %	T44	D2042	99.5	--	99.5	--	99.5	--	99.5	--
Water, %	T55	D95	--	0.2	--	0.2	--	0.2	--	0.2
GENERAL REQUIREMENT: The material shall not foam when heated to application temperature recommended by the Asphalt Institute.										
* If ductility is less than 100, material will be accepted if ductility at 60°F is 100 minimum at a pull rate of 5 cm/min										

TABLE 4 - UNIFORM PACIFIC COAST SPECIFICATIONS FOR MEDIUM CURING (MC) LIQUID ASPHALTS

Test	AASHTO Test Method	ASTM Test Method	GRADES							
			MC-70		MC-250		MC-800		MC-3000	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Kinematic Viscosity at 140°F cSt	T201	D2170	70	140	250	500	800	1,600	3,000	6,000
Flash Point (Tag Open Cup), °F	T79	D1310	100	--	150	--	150	--	150	--
Distillation										
Distillate percent of total distillate to 680°F	--	--	--	--	--	--	--	--	--	--
to 437°F	--	--	--	20	--	10	--	--	--	--
to 500°F	T78	D402	20	60	15	55	--	35	--	15
to 600°F	--	--	65	90	60	87	45	80	15	75
Residue from distillation to 680°F, volume percent by difference	--	--	55	--	67	--	75	--	80	--
Test on Residue from Distillation										
Penetration, 77°F, 100g/5 seconds	T49	D5	120	250	120	250	120	250	120	250
Ductility, 77°F, cm*	T51	D113	100	--	100	--	100	--	100	--
Solubility in Trichloroethylene, %	T44	D2042	99.5	--	99.5	--	99.5	--	99.5	--
Water, %	T55	D95	--	0.2	--	0.2	--	0.2	--	0.2
GENERAL REQUIREMENT: The material shall not foam when heated to application temperature recommended by the Asphalt Institute.										
* If penetration of residue is more than 200 and ductility at 77°F is less than 100, material will be accepted if ductility at 60°F is 100+										

TABLE 5 - UNIFORM PACIFIC COAST SPECIFICATIONS FOR SLOW CURING (SC) LIQUID ASPHALTS

Test	AASHTO Test Method	ASTM Test Method	GRADES							
			SC-70		SC-250		SC-800		SC-3000	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Kinematic Viscosity at 140°F cSt	T201	D2170	70	140	250	500	800	1,600	3,000	6,000
Flash Point (Tag Open Cup), °F*	T48	D1310	150	--	175	--	200	--	250	--
Distillation										
Total Distillate to 680°F, % by volume	T78	D402	10	30	4	20	2	12	--	5
Tests on Residue From Distillation										
Kinematic Viscosity of Distillation Residue at 140°F, stokes	T201	D2170	4	70	8	85	20	140	40	350
Ductility at 77°F, 5cm/min., cm	T51	D113	100	--	100	--	100	--	100	--
Solubility in Trichloroethylene, %	T44	D2042	99.5	--	99.5	--	99.5	--	99.5	--
Water, %	T55	D95	--	0.5	--	0.5	--	0.5	--	0.5
* Flash point by Cleveland Open Cup may be used for products having a flash point greater than 175°F										

TABLE 6 - UNIFORM PACIFIC COAST SPECIFICATIONS FOR ANIONIC EMULSIFIED ASPHALTS

Test	AASHTO Test Method	ASTM Test Method	Rapid Setting				Slow Setting			
			RS-1		RS-2		SS-1		SS-1h	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Test on Emulsions										
Viscosity SSF @ 77°F, sec.	T72	D88	20	100	--	--	20	100	20	100
Viscosity SSF @ 122°F, sec.	T72	D88	--	--	75	400	--	--	--	--
Settlement, 5 days, % ¹	T59	D244	--	5	--	5	--	5	--	5
Storage Stability, 1 day, % ²	T59	D244	--	1	--	1	--	1	--	1
Demulsibility, 35ml .02N, Calcium Chloride. % ³	T59	D244	60	--	60	--	--	--	--	--
Cement Mixing Test, %	T59	D244	--	--	--	--	--	2.0	--	2.0
Sieve Test, %	D59	D244	--	0.10	--	0.10	--	0.10	--	0.10
Residue by distillation, %	T59	D244	55	--	63	--	57	--	57	--
Test on Residue from Distillation Test ⁴										
Penetration @ 77°F, 100g, 5sec.	T49	D5	100	200	100	200	100	200	40	90
Ductility @ 77°F, 5m/min., cm	T51	D113	40	--	40	--	40	--	40	--
Solubility in Trichloroethylene, %	T44	D2042	97.5	--	97.5	--	97.5	--	97.5	--

¹ The test requirement for settlement may be waived when the emulsified asphalt is used in less than 5 days' time, or the purchaser may require that the settlement test be run from the time the sample is received until it is used, if the elapsed time is less than 5 days.
² The 24-hour 1-day storage stability test may be used instead of the 5-day settlement test.
³ The demulsibility test shall be made within 30 days from the date of shipment.
⁴ A harder base asphalt meeting current paving asphalt specifications may be specified with the provision that the test requirements on the Residue from Distillation be waived.

TABLE 7 - UNIFORM PACIFIC COAST SPECIFICATIONS FOR CATIONIC EMULSIFIED ASPHALTS

Test	Test Method		Rapid Setting				Medium Setting				Slow Setting				Quick Setting ⁶			
	AASHTO	ASTM	CRS-1		CRS-2		CMS-2S		CMS-2		CMS-2H		CSS-1		CSS-1h		CQS-1h	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Test on Emulsions																		
Viscosity SSF @ 77°F, sec.	T72	D88	--	--	--	--	--	--	--	--	--	20	100	20	100	20	100	
Viscosity SSF @ 122°F, sec.	T72	D88	20	100	100	400	50	450	50	450	50	450	--	--	--	--	--	
Settlement, 5 days, % ¹	T59	D244	--	5	--	5	--	5	--	5	--	5	--	5	--	5	--	
Storage Stability, 1 day ²	T59	D244	--	1	--	1	--	1	--	1	--	1	--	1	--	1	--	
Demulsibility, 35 ml 0.8% sodium dioctyl sulfosuccinate, % ³	T59	D244	40	--	40	--	--	--	--	--	--	--	--	--	--	--	--	
Coating Ability/Water Resistance:	T59	D244	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	
Coating, dry aggregate			--	--	--	--	Good	--	Good	--	Good	--	--	--	--	--	--	

Coating, after spraying			--	--	--	--	Fair	--	Fair	--	Fair	--	--	--	--	--	--	
Coating, wet aggregate			--	--	--	--	Fair	--	Fair	--	Fair	--	--	--	--	--	--	
Coating, after spraying			--	--	--	--	Fair	--	Fair	--	Fair	--	--	--	--	--	--	
Particle Charge Test	T59	D244	Positive		Positive		Positive		Positive		Positive		Positive ⁵		Positive ⁵		Positive	
Sieve Test, %	T59	D244	--	0.10	--	0.10	--	0.10	--	0.10	--	0.10	--	0.10	--	0.10	--	0.10
Cement Mixing Test, %	T59	D244	--	--	--	--	--	--	--	--	--	--	--	2.0	--	2.0	--	--
Distillation																		
Oil Distillate by volume of emulsion, %	T59	D244	--	3	--	3	--	20	--	12	--	12	--	--	--	--	--	--
Residue, %	T59	D244	60	--	65	--	60	--	65	--	65	--	57	--	57	--	60	--
Tests on Residue from Distillate Test⁴																		
Penetration, 77°F, 100g, 5sec.	T49	D5	100	250	100	250	100	250	100	250	40	90	100	250	40	90	45	60
Ductility, 77°F, 5cm/min., cm	T51	D113	40	--	40	--	40	--	40	--	40	--	40	--	40	--	40	--
Solubility in Trichloroethylene, %	T44	D2042	97.5	--	97.5	--	97.5	--	97.5	--	97.5	--	97.5	--	97.5	--	97.5	--

¹ The test requirement for settlement may be waived when the emulsified asphalt is used in less than 5 days' time, or the purchaser may require that the settlement test be run from the time the sample is received until it is used, if the elapsed time is less than 5 days.

² The 24-hour 1-day storage stability test may be used instead of the 5-day settlement test.

³ The demulsibility test shall be made within 30 days from the date of shipment.

⁴ A harder base asphalt meeting current paving asphalt specifications may be specified with the provision that the test requirements on the Residue from Distillation be waived.

⁵ Must meet a PH requirement of 6.7 maximum (ASTM E70) if the Particle Charge Test result is inconclusive.

⁶ Does not apply to polymer modified emulsion.

TABLE 8 - SPECIFICATION FOR SLURRY SEAL MIX

TEST ON MIXTURE	TEST METHOD	REQUIREMENTS
Residual Asphalt, % of dry wt. of aggregate	--	7.5 - 13.5
Consistency, flow	ASTM D3910/ISSA T106	2 - 3 cm
Wet Cohesion, 30-minute set	ISSA T139	12 -13 kg/cm
Wet Cohesion, 60-minute set	ISSA T139	20 - 21 kg/cm
Set Time, 30 minutes	ASTM D3910	Negative
Excess Asphalt by LWT and Sand Adhesion	ASTM T109	50 g/ft ² max.
Wet Stripping, % coating	ASTM T114	90 min.
Wet track Abrasion (6-day soak)	ASTM D3910/ISSA T100	75 g/ft ² max.
Wet track Abrasion (1-hour soak)	ASTM D3910/ISSA T100	75 g/ft ² max.
System Compatibility	ISSA T115	Pass
Mix time @ 77°F	ASTM D3910/ISSA T113	Controllable to 180 sec. minimum

TABLE 9 - SPECIFICATION FOR MICRO-SURFACING MIX

TEST ON MIXTURE	TEST METHOD	REQUIREMENTS
Residual Asphalt, % of dry wt. of aggregate	--	5.5 - 9.5
Wet Cohesion, 30-minute set	ISSA T139	12 kg/cm
Wet Cohesion, 60-minute set	ISSA T139	20 kg/cm
Excess Asphalt by LWT and Sand Adhesion	ISSA T109	50 g/ft ² max.
Wet Stripping, % coating	ISSA T114	90 min.
Wet track Abrasion (6-day soak)	ASTM D3910/ISSA T100	75 g/ft ² max.
Wet track Abrasion (1-hour soak)	ASTM D3910/ISSA T100	50 g/ft ² max.
Mix time @ 77°F	ASTM D3910/ISSA T113	Controllable to 120 sec minimum
Mix time @ 104°F	ASTM D3910/ISSA T113	Controllable to 120 sec minimum
Lateral Displacement	ISSA T147	5% max.
Classification Compatibility	ISSA T144	(AAA, BAA) 11 grade points minimum

TABLE 10 - SPECIFICATION FOR POLYMER MODIFIED EMULSION MEMBRANE

TEST ON EMULSION	Method	Min.	Max.
Viscosity @ 77°F, SSF	ASTM D88	20	100
Sieve Test, %	AASHTO T59	--	0.10
24-Hour Storage Stability, % ¹	AASHTO T59	--	1
Residue from Distillation @ 400°F, % ²	AASHTO T59	63	--
Oil portion from distillation ³	AASHTO T59		0.50
TEST ON RESIDUE FROM DISTILLATION			
Solubility in TCE, %	AASHTO T44	97.5	--
Elastic Recovery @ 50°F, % ⁴	AASHTO T301	58	--
Penetration @ 77°F, 100 g, 5 sec, dmm	AASHTO T49	60	150

Note: Polymer shall consist of either a Styrene Butadiene Styrene (SBS) type polymer milled into the base asphalt or Styrene Butadiene Rubber (SBR – latex) blended or added at the millhead during emulsification process. The emulsion shall be homogeneous and uniform showing no separation. The emulsion supplier shall not add polymer or any modifier after the product is manufactured and placed into the transport vehicle.

¹ After standing undisturbed for 24 hours, the surface shall show no white, milky colored substance, but shall be a smooth homogeneous color throughout.

^{2,3} 400°F ± 10°F maximum temperature to be held for a period of 15 minutes. Residue by Evaporation may be utilized as a surrogate procedure with approval by the Engineer. However, Residue by Distillation is preferred and shall be used as the reference procedure.

⁴ The water bath for the test shall be at a temperature of 50°F ± 1.0°F (10°C ± 0.5°C).